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## GENERAL

## OUTLINE OF CHANGES

- Tailgate lock switch has been added. <Wagon-Vehicles for Australia>
- Service points of removal and installation for the tailgate window glass <wagon> and quarter window glass <hatchback and 2-door sedan> have been established.

## TAILGATE HANDLE AND LATCH &lt;WAGON&gt;

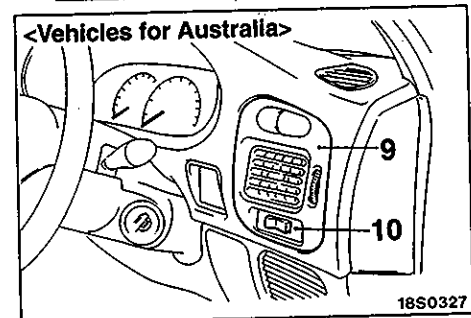
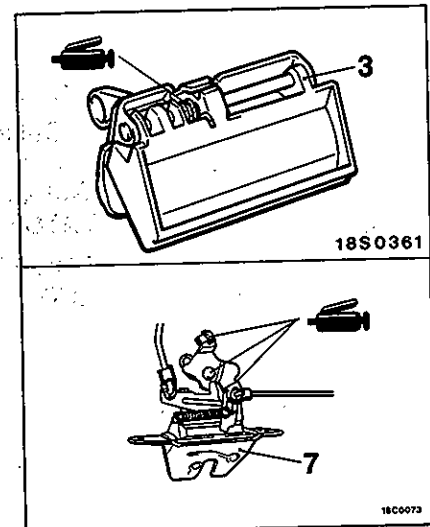
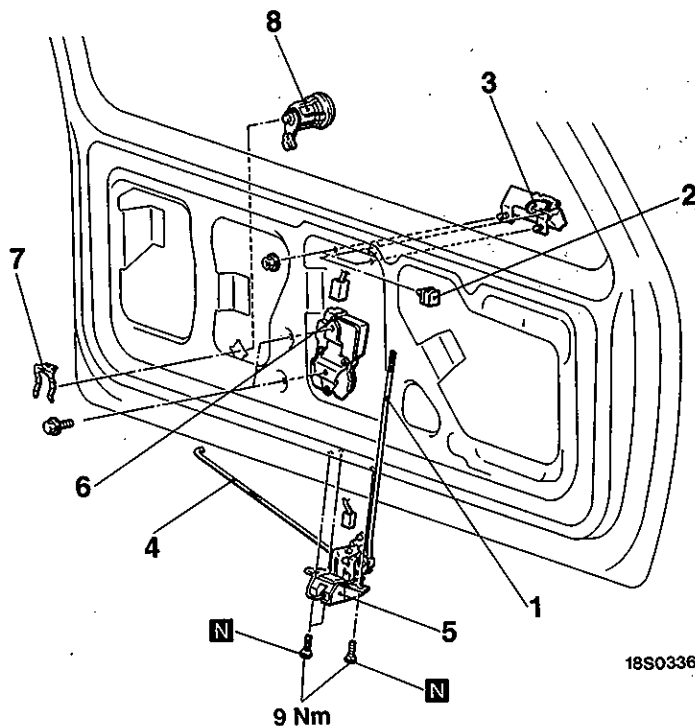
## REMOVAL AND INSTALLATION

## Pre-removal Operation

- Tailgate Trim and Waterproof Film Removal

## Post-installation Operation

- (1) Tailgate Handle Play Inspection
- (2) Tailgate Trim and Waterproof Film Installation



## Tailgate handle removal steps

1. Rod
2. Holder
3. Tailgate handle

## Tailgate latch removal steps

1. Rod
4. Rod
5. Tailgate latch

## Tailgate lock actuator removal steps

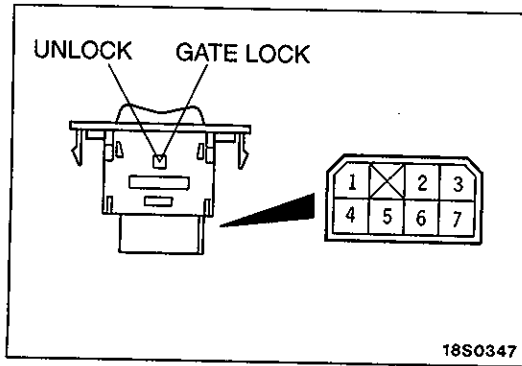
4. Rod
6. Tailgate lock actuator

## Tailgate lock cylinder removal steps

4. Rod
7. Cylinder lock retainer
8. Tailgate lock cylinder

Tailgate lock switch removal steps  
<Vehicles for Australia>

9. Air outlet panel assembly (RH)
10. Tailgate lock switch



## INSPECTION TAILGATE LOCK SWITCH

Switch position	Terminal No.			
	2	3	6	7
UNLOCK	○			○
OFF		○	○	
GATE LOCK	○	○	○	○

## TAILGATE WINDOW GLASS <WAGON> AND QUARTER WINDOW GLASS <HATCHBACK AND 2-DOOR SEDAN>

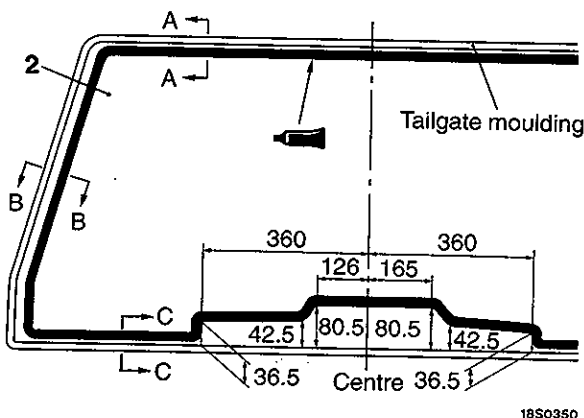
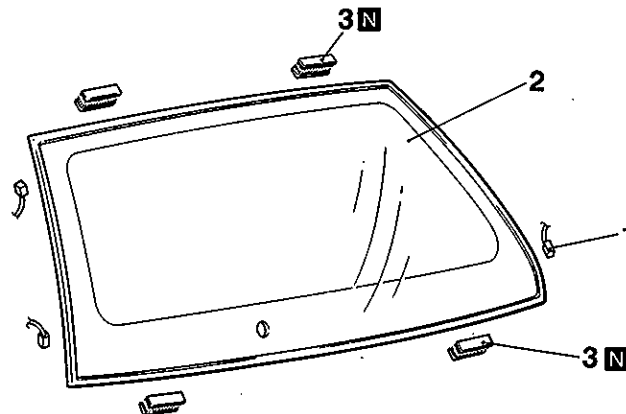
Because the removal and installation procedures are the same for the tailgate window glass and the quarter window glass, only the procedures for the tailgate window glass are given.

## REMOVAL AND INSTALLATION

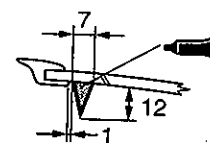
### Pre-removal and Post-installation Operations

- (1) Tailgate Trim removal and installation
- (2) Roof Spoiler removal and installation

- (3) Rear Wiper assembly removal and installation
- (4) Licence Plate Lamp assembly removal and installation

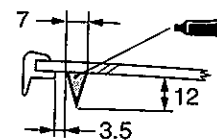


### Section A-A, C-C



18S0353

### Section B-B



18S0352 mm

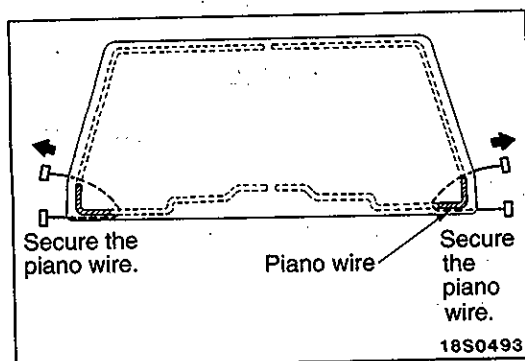
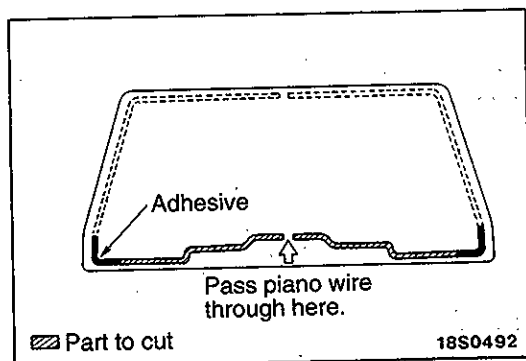
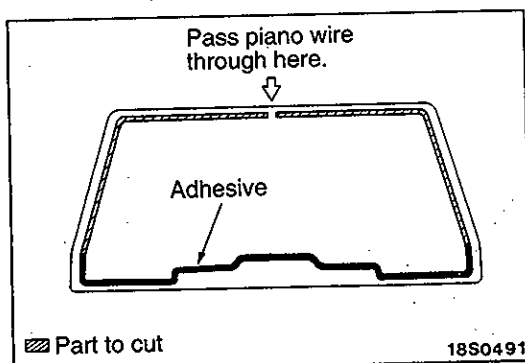
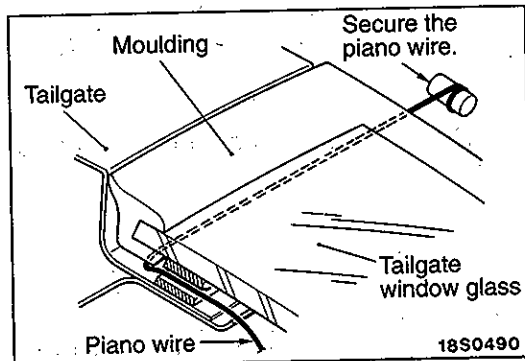
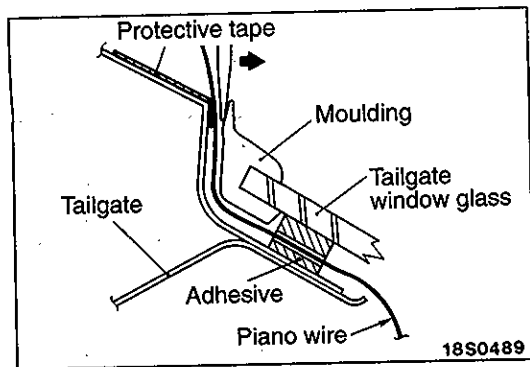
### Adhesive:

3M ATD Part No. 8609 Super Fast Urethane Auto Glass Sealant or equivalent

### Removal steps

1. Connector
2. Tailgate window glass
3. Dual lock fastener





## REMOVAL SERVICE POINT

### ◀A▶ TAILGATE WINDOW GLASS REMOVAL

- (1) To protect the tailgate (painted surface), apply protective tape to the entire circumference of the tailgate in the glass installation position.
- (2) Use a cutter knife to cut off the adhesive at the top center of the glass from the inside of the vehicle.
- (3) Pass piano wire (with a length of approx. 1 m) through from the inside of the vehicle.
- (4) Secure the end of the piano wire that is outside the vehicle so that the wire runs along the adhesive surface.

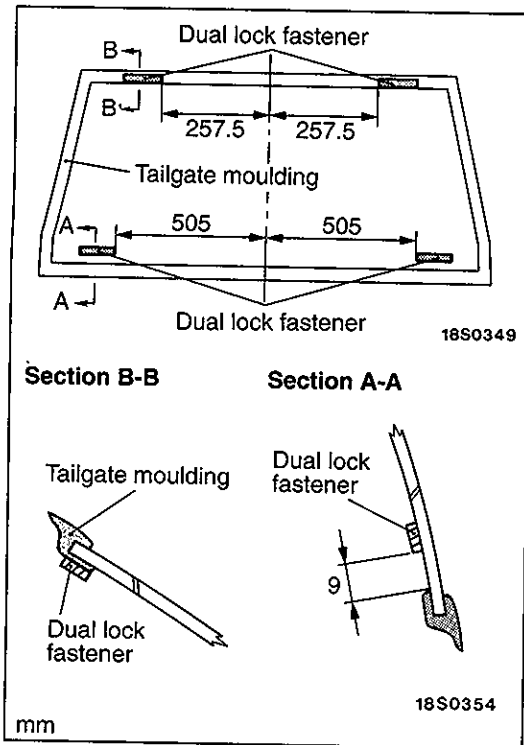
#### Caution

**Do not let the piano wire touch the edge of the glass.**

- (5) Pull the end of the piano wire that is inside the vehicle towards the place where the outside end is secured in order to cut the adhesive indicated in the illustration.
- (6) Repeat steps (4) and (5) for the opposite side also.

- (7) Pass piano wire through at the bottom center of the glass, and then cut the adhesive in the same way as in steps (4), (5) and (6) above, while leaving the adhesive in the right and left corners intact.

- (8) Pull both ends of the piano wire outside so that they almost wrap around the corner.
- (9) Secure the end of the piano wire which is at the bottom of the glass so that the wire runs along the adhesive surface.
- (10) Pull the other end of the piano wire gently along the moulding in the direction of the fixed end in order to cut the adhesive.
- (11) Make mating marks on the tailgate panel and the tailgate window glass, and then remove the glass.



## INSTALLATION SERVICE POINT

### ►A◄ DUAL LOCK FASTENER INSTALLATION

- (1) Wipe the tailgate moulding, tailgate window glass shown in the illustration with unleaded gasoline to remove all grease.
- (2) Install the dual lock fasteners to the tailgate moulding in the locations shown in the illustration.

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## NOTES